## Horizon Memory Craft 15000 Vs. 14000





	Sewing Features	
Bobbin Type	Top loading full rotary hook	Top loading full rotary hook
Number of Stitches	510	400
Number of Buttonholes	13 one-step	13 one-step
Thread Tension Control	Automatic	Automatic
Needle Threader	Automatic built-in	Automatic built-in
Presser Foot	Snap-on	Snap-on
Needle up/down	Memorized	Memorized
Feed System	AcuFeed Flex layered fabric feeding system with 7-piece feed dog	AcuFeed Flex layered fabric feeding system with 7-piece feed dog
Free Arm	Х	Х
Drop Feed	Х	Х
Start/Stop Button	Х	Х
Speed Control Slider	Х	Х
Locking Stitch Button	X	X
Automatic Thread Cutter	X	X
Twin Needle Guard	X	Х
Easy Reverse Button	X	X
Memory Function	4 MB	4MB
Last Stitch Recall Capability	Х	Х
Knee Lifter	Х	Х
Bobbin Winding	Independent bobbin winding motor	Independent bobbin winding motor
Extra High Presser Foot Llft	Х	Х
Stitch Selection Type	LCD full color touchscreen	LCD full color touchscreen
Foot Pressure Adjustment	Х	Х
Maximum Stitch Width	9mm	9mm
Maximum Stitch Length	5mm	5mm
Embroidery Features		
Number of Designs	480 built-in & 500 included in AcuDesign	350 built-in
Fonts for Monogramming	11 fonts with European characters	11 fonts with European characters
Maximum Embroidery Size	9.1" x 11.8"	9.1" × 11.8"
Embroidery Format	.JEF, .JEF+, .JPX	.JEF, .JEF+, .JPX
On-Screen Editing Functions	Resize, combine, duplicate, rotate, flip, arc, group, user color choice	Resize, combine, duplicate, rotate, flip, arc, group, drag & drop, zoom, trace, user color choice
Programmable Jump Thread Trimming	X	X
Adjustable Speed While Embroidering	×	X
Flexible Stitch Traveling	Units of 1, 10 and 100	Units of 1, 10 and 100
Auto-return Post Thread Break	Х	X
Available Hoops	GR 9.1" x 11.8", SQ23 9.1" x 9.1", SQ14 5.5" x 5.5", FA10 3.9" x 5.5", ASQ22 8.7" x 8.7", RE18 5.5" x 7.1" (optional)	GR 9.1" x 11.8", SQ23 9.1" x 9.1", SQ14 5.5" x 5.5", Free Arm FA10 3.9" x 1.6"