


MC200E V1.03 firmware:


Please click the link below to download the 1.03 update file:


<https://drive.google.com/file/d/18RwJH3lzlx4tU7EQ0Ft4pJTlcUkYiuas/view?usp=sharing> once on the download page, you will need to click on the download arrow (shown here)



to start the download. Once downloaded, you will need to unzip/extract the file.

After unzipped you will see a folder called  1.03_update_files , open this folder to show the 2 files

 program.dat

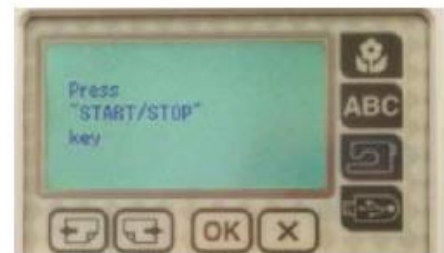
 resource.dat

. You will need to move/copy/paste **ONLY** these two files to your clean USB memory stick **making sure that these files are not put into any folder.**

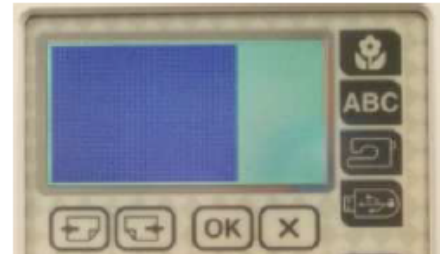
You can now carry out the update to the machine.

Carrying Out the Machine Recovery

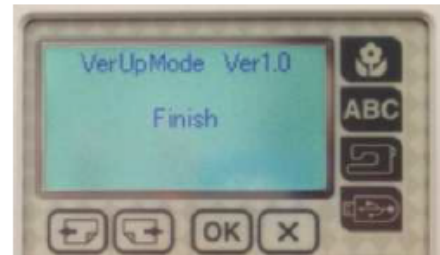
- (1) Turn the power switch OFF of your MC200E.
- (2) Insert the USB flash drive into the USB port of your MC200E.
- (3) Turn the power switch ON. The LCD screen will show the message "Press START/STOP key" in approximately 50 seconds.
- (4) Press the **START/STOP** key on your MC200E to start recovering.



- (5) The progress bar will appear on the LCD screen and the recovering process will start. It will take a minute to finish the recovery process. Do not turn the power switch OFF or disconnect the USB flash drive while processing the recovery.



- (6) The LCD screen will turn dark and show "Finish" when the recovery has been completed.

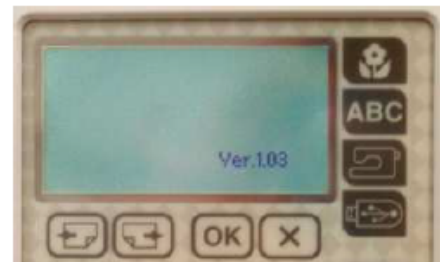


- (7) After the recovery is complete, turn the power switch OFF.

- (8) Remove the USB flash drive from your machine.

- (9) Turn the power switch ON again.

- (10) Check the LCD screen to see whether the Version Number in the opening window is Ver. 1.03.



Troubleshooting

If the recovery could not be completed, please check the following:

- Make sure the USB flash drive is properly inserted.
- Make sure you have not turned the power switch OFF or disconnected the USB flash drive from the machine before the recovery is complete.
- Make sure the recovery files have been properly copied to the USB flash drive.

6. Deletion of Recovery Files

Delete the unpacked "RecoveryMC200Ev103" folder and the Zip file from your PC after the recovery.

Delete the recovery files "program.dat" and "resources.dat" from your USB flash drive after the recovery, otherwise the USB flash drive cannot be used as an embroidery data transfer storage.